Dart Aerospace Ltd. Friday, 18/07/2008 10:50:38 AM User: Julie Lecocq **Process Sheet** Customer : CU-DAR001 Dart Helicopters Services : HEATER TUBE 6" **Drawing Name Job Number** : 40622 **Estimate Number** : 12699 **Part Number** : D2293 P.O. Number : 18/07/2008 S.O. No. : : D2293 REV. B This Issue **Drawing Number** : NC Prsht Rev. : N/A **Project Number** : // : SMALL /MED FAB : B First Issue Type **Drawing Revision Previous Run** : 31185 Material **Due Date** : 10/08/2008 Qty: 8 Um: Written By Checked & Approved By Comment : Est Rev:A New Issue 07-02-02 **Additional Product** Job Number: Seq. #: Machine Or Operation: Description: M6061T6T6000W250 1.0 6061-T6 RD Tube 6.00 X .250W Comment: Qty.: 0.0875 f(s)/Unit Total: 0.6997 f(s) 6061-T6 Tube 6.00x.250W Material: 6061-T6 (6" OD x 0.250") wall seamless tubing (M6061T6T6.000W.250) Batch: M\O 2.0 LATHE CONV. CONVENTIONAL LATHE Comment: CONVENTIONAL LATHE TURN I.D AS PER DWG D2292 3.0 QC2 Comment: INSPECT PARTS AS THEY COME OFF MACHINE 4.0 QC8

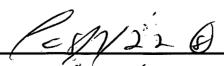
Comment: PACKAGING RESOURCE #1
Identify and Stock

Comment: SECOND CHECK

PACKAGING 1

Location:_____

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PACKAGING RESOURCE #1

5.0

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Dart Aerospace Ltd

W/O:		WORK ORDER CHAI	WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
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Part No:	D2293	PAR #: 2/A	Fault Category:	mediad ANK	NCR: Yes No	DQA:	Date: <u>Alorlan</u>
					04.11/0.0		2-1-1 -1-1

QA: N/C Closed: Date: OBIOTION

D.4.T.E.		Description of NC	Corrective Action Section B			Verification	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspecto
edalb1	2.0	two parts scrap. one part 1.000" Din 15 0.977" - one part wall thickness,	posium	Scrap and Destry and lepton at 12 B# 103430	Kroka	Soderlad	hosiwa	06/9/
		13 25" s 100 instead of 0.125" R.C. one sliped Durkers MACHIE. Operator DIDAT MESSER Correctly.	· · ·		mm2 21	S odaloo		98/0/0

NOTE: Date & initial all entries

Date: User: Friday, 18/07/2008 10 50:38 AM

Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HEATER TUBE 6"

Job Number: 40622

Part Number: D2293

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE





Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES										
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Part No	•	PAR #:	_ Fault Ca	tegory:	_ NCR: Yes	No DQA:	Date: _					
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NCR:		We	ORK OR	DER NON-CONFORM	ANCE (NCR	2)		•				
DATE	STEP	Description of NC Section A	Initial	Corrective Action Sect Action Description	ion B Sign &	Verification Section C	Approval Chief Eng	Approval QC Inspector				
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NOTE: D	ate & initia	al all entries	<u> </u>		L							

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevD

DART AEROSPACE LTD		Work Order:	40422
		* 1 7 F	
Description: Heater Tube 6"	.,	Part Number:	D2293
Inspection Dwg: D2293 Rev: B		<u>.</u> .	Page 1 of 1

	FIRST	ARTICLE IN	SPECTION	ON CHE	CKLIST		
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Rev	Date	Change		Revised by	Approyed
Α	07 03 13	New Issue		KJ/JI MXI	L Chall



DART

DESI		DRAWN BY	DART AEROSPACE			
CHEC		APPROVED	DRAWING NO.		REV.	8
Bi	7	BW	D2293	SHEET	1 OF	1
DATE			TIME .		SCAL	Ε
94.	10.25		6" HEATER TUBE		1:	:1
В	7,0	96.01.15	CHANGED MATERIAL			

1.000

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

MATERIAL: 6061-T6 TUBE 6" DIAM 0.125 WALL CUT 1" LONG